Date: User: Tuesday, 12/20/2005 9:56:10 AM

Linda Lacelle

Process Sheet

Customer Job Number : CC-DAR01 Dart Aerospace Ltd.

: 25279

Estimate Number

: 10804

P.O. Number

: NIA

This Issue Prsht Rev. First Issue : 12/20/2005

: NC

: 12/16/2005

: 00015

: RSt ROVC PP

Checked & Approved By

Previous Run

Comment

Written By

S.O. No. : NIP

:NIA

: See above

Drawing Name

Part Number

: D412698019 · D412698019

: D412698019 - RTN 420

Drawing Number Project Number

AL4:

Drawing Revision Material

: NIA : MA

Due Date

: 12/23/2005

Qty:

2 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT RTN 420

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PACKING KIT

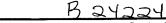
3.0

D312121



Comment: Qty.: Bolt

7.0000 Each(s)/Unit Total: 14.0000 Each(s)



4.0 D3121241 Bearing Assembly



Comment: Qty.:

5.0000 Each(s)/Unit

Total:

10.0000 Each(s)

D31373

5.0

Bearing Assembly



Comment: Qty.:

1.0000 Each(s)/Unit Total:

2.0000 Each(s) B 18660

Guide



6.0

D31375

Washer

Comment: Qty.:

1.0000 Each(s)/Unit Total:

2.0000 Each(s)

M10536-17

Dart	Ae	ros	pace	Ltd
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W/O:		WORK ORDER CH	ANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	By Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
							·
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	_ Date: _	

NCR:			ER NON-CONFORMAN	CE (NCR)				
		Description of NC		Corrective Action Section B		Verification	A	A
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto
•								

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: ____

Dart Aerospace Ltd

W/O:		WORK ORDER C	HANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No:	PAR #:	Fault Category:	NCR: Yes	No DQA:	Date: 0/0/13
			QA: I	N/C Closed:	Date:

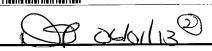
NCR:			WORK ORDE	ER NON-CONFORMANC	E (NCR)			
<u> </u>		Description of NC		Corrective Action Section B				Annaval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			1		1			

NOTE: Date & initial all entries

Date: Tuesday, 12/20/2005 9:56:10 AM User: Linda Lacelle **Process Sheet** Customer: CC-DAR01 Dart Aerospace Ltd. Drawing Name: D412698019 - RTN 420 Part Number: D412698019 Job Number: 25279 Job Number: Seq. #: Description: **Machine Or Operation:** 7.0 D3183045 Bearing Assembly 2.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: **Bearing Assembly** B 2397 8.0 MS24694S101 Screw Comment: Qty.: 2.0000 Each(s) 1.0000 Each(s)/Unit Total: Screw PACKAGING RESOURCE #1 9.0 PACKAGING 1 CZ 06/01/11 6 Comment: PACKAGING RESOURCE #1 INSPECT KIT FOR COMPLETENESS REVA RE-PACKAGE PER PPP DOCUMENT CONTROL 10.0 DC

Comment: DOCUMENT CONTROL **INSPECT LEVEL 21**

54C 06/01/13 E



Job Completion



DART AEROSPACE LTD	Work Order:	
Description: Bearing Overhaul Kit	Part Number:	D412-698-019
Dwg: N/A	Qty:	Kit(s)
Ref : IIN-D412-698 Rev. C page 10		Page 1 of 1

Step	Location	Procedure	Ву	Date	Qty
1	DC	Issue Traveler			
2	DC	Photocopy bluefile and create labels per PPP D412-698-019 CHG001			
3	KP)	Pick: Packing Kit Qty Part Number Description Batch 7 D3121-21 Bolt Bolt 5 D3121-241 Bearing Assembly Batch 1 D3137-3 Guide B 18460 Batch 1 D3137-5 Washer MI0536-17 2 D3183-045 Bearing Assembly Batch 1 MS24694-S101 Screw MI0536-17		4x B2522	5
4	QC4	Inspect Kit 100% for Completeness on the W/O	CY	∞6/01/11	ဍ
5,	PK	Identify and pack for shipping as per PPP D412-698-019 ヒeリム	dI	∞ાળા અજોળા	Z
6	AC	Cost / part:			
7	DC	Close W/O Inspect Level 21			

Rev	Date	Change	Revised By	Approved
Α	03.11.27	New issue	KJ/RF	
В	05.10.12	Pick List revised	KJ/JLM	



6.0 PARTS LIST

Qty 011	Qty -012	Qty -013	Qty -015	Qty -017	Qty -019	-021	Part Number	Description
X	-012	-013	-013	-011	0.0	021	D412-698-011	CABIN DOOR ROLLER KIT, LH
<u> </u>	Х			 	ļ <u> </u>		D412-698-012	CABIN DOOR ROLLER KIT, RH
		Х					D412-698-013	DOOR HANDLE KIT
	 	^	X				D412-698-015	DOOR SUPPORT KIT
	-			X	<u> </u>		D412-698-017	REPLACEMENT DOOR TRACK KIT
					X		D412-698-019	BEARING OVERHAUL KIT
					_ ^		D412-698-021	REPLACEMENT SHIM KIT
				ļ		X	D412-090-021	REPLACEMENT SHIW KIT
					7		D3121-21	BOLT
					5		D3121-241	BEARING ASSEMBLY
3	3						D3121-141	BRACKET ASSEMBLY
<u> </u>	 					 	D3121-143	BRACKET ASSEMBLY
<u>-</u>	1						D3121-144	BRACKET ASSEMBLY
	- '				1		D3137-3	GUIDE
	-				1		D3137-5	WASHER
1	1				 		D3137-043	BRACKET ASSEMBLY
	<u> </u>				2		D3183-045	BEARING ASSEMBLY
1					====		D3183-043	BRACKET ASSEMBLY
<u> </u>	1						D3183-044	BRACKET ASSEMBLY
	9			9			D3199-1	BRACKET
1	1			1			D3202-1	COVER
<u>'</u>				· · · · · ·				
		4					D3203-1	HANDLE
		1					D3220-041	DOUBLER
		1					D3220-042	DOUBLER
		2					D3220-3	DOUBLER DOOR POST BLOCK DOOR WEDGE DOUBLER ANGLE
			2				D3200-1	DOOR POST BLOCK
			2				D3200-3	DOOR WEDGE
			2				D3201-1	DOUBLER
			1				D3201-3	ANGLE
			1			_	D3201-4	ANGLE
			•					
						3	D3238-1	SHIM
						1	D3238-3	SHIM
						2	D3238-5	SHIM
						6	D3238-11	SHIM
						2	D3238-13	SHIM
						4	D3238-15	SHIM
			12				AN960JD10L	WASHER
		8	14				AN960JD416L	WASHER
		J	12				MS21042L3	NUT (OR MS21042-3)
		8	14				MS21042L4	NUT (OR MS21042-4)
-		16					MS24694-S98	SCREW
		10			1		MS24694-S90	SCREW
			12		- '		MS24693-S277	SCREW

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Revision: C

Date: 04.02.18

Bill of Materials Listing

Dart Aerospace Ltd.

Hawkesbury

Dec 20, 2005 09:15 am

Bill Of Materials Name : 698-019

Product Code : *D412-698-019

Product/Bom Description : Bearing Overhaul Kit

1 MS24694-S101

1.000 Screw

Last Edited : 10-12-05

Revision Number :

Mfg Quantity : 1

Batch Quantity : 1

Listing All Items

Amount Part Description Manufacturer & Part No Lev Part Number Reference 2 Reference 1 7.000 Bolt 1 D3121-21 5.000 Bearing Assembly 1 D3121-241 1.000 Guide 1 D3137-3 1 D3137-5 1.000 Washer 2.000 Bearing Assembly 1 D3183-045

4/08

DART AEROSPACE LTD	Work Order:	20275
Description: Bearing Overhaul Kit	Part Number:	D412-698-019
Dwg: N/A	Qty:	∠ Kit(s)
Ref: IIN-D412-698 Rev. B page 10		Page 1 of 1

Step	Location	Procedure	Ву	Date	Qty
1	DC	Issue Traveler	<i>b</i>	04.01.22	
2	DC	Photocopy bluefile and create labels per PPP D412-698-019 CHG001	X	04.02.03	4
3	KP / / / / / / / / / / / / / / / / / / /	Pick: Packing Kit Qty Part Number Description Batch 8 D3121-17 Washer In ////////////////////////////////////	9 NY	04.01.27	4
4	QC4	Inspect Kit 100% for Completeness on the W/O		04-02-03	4.
5	PK	Identify and pack for shipping as per PPP D412-698-019	(4)	0402-03	4
6	AC	Cost / part 879, 89	500	04-02-04	4
7	DC	Close W/O 87.89 Inspect Level 21	10	04.02.05	4

	T		<u>. </u>	
Rev	Date	Change	Revised By	Approved
A	03.11.27	New issue	KJ/RF	

BB 04-02-04 DB

return to stuck

D3121-19 B20097 XIZ

D3183-5 B19939 X6

D3121-17 M10536-17 x14

D3183-7 B18987 X 2

m524694-550 m14206 x16

RELEASED

03.12.05